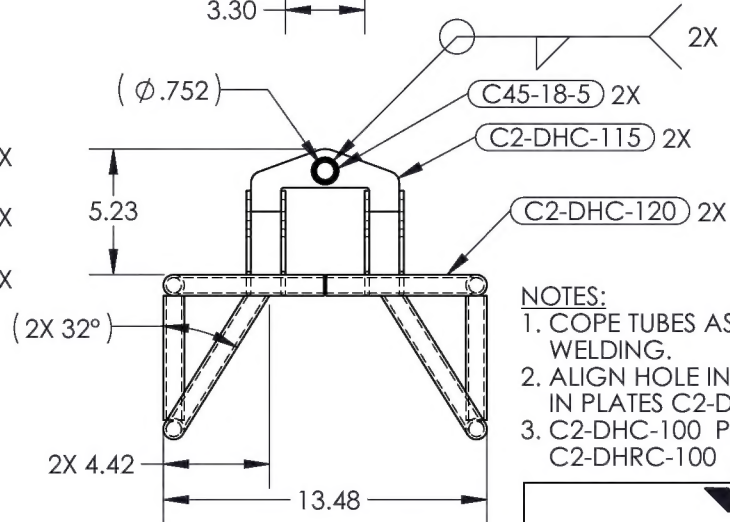
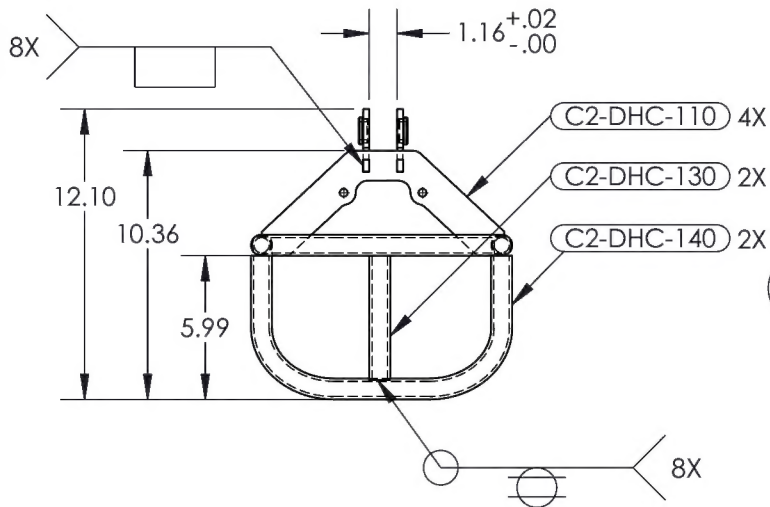
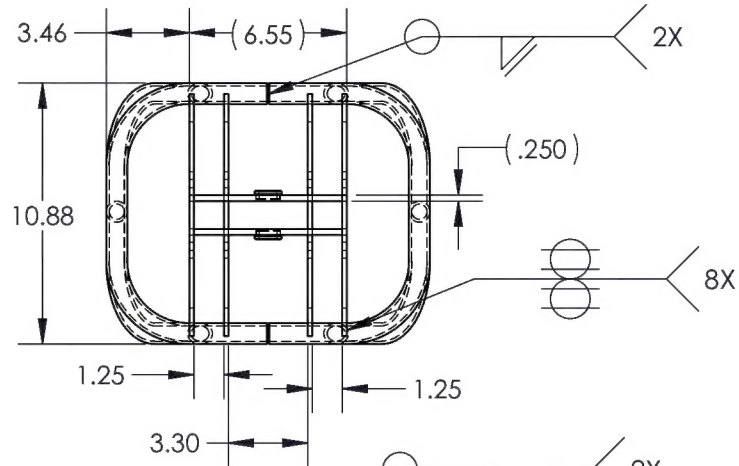
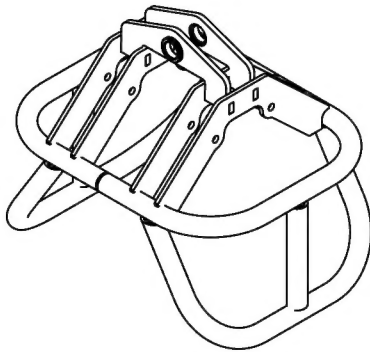


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY CANAM	10/24/2013	JAG	
2	15-0246	UPDATED TO NEW DRAFTING STANDARDS. CH'D CALLOUT WAS PLUG WELD 4X IS PLUG WELD 8X. CH'D DIM WAS .88 IS 1.16 +.02 -.00. C3-18-5 DELETED; REPLACED WITH C45-18-5 . DELETED DIMS .88, 1.38.	8/25/2015	DPD	JAG



- NOTES:
1. COPE TUBES AS NECESSARY TO FACILITATE WELDING.
 2. ALIGN HOLE IN PLATES C2-DNC-115 AND HOLES IN PLATES C2-DHC-110.
 3. C2-DHC-100 POWDER COAT RED, RAL 3000
C2-DHRC-100 ARMOR COAT.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material
			C2-DHC-110	4	HOOK LIFTING PLATE	A36
			C2-DHC-115	2	CAGE LIFTING PLATE	A36
			C2-DHC-120	2	TOP SEMI-RING	CARBON STEEL CDS
			C2-DHC-130	2	STIFFENER BAR	CARBON STEEL CDS
			C2-DHC-140	2	SIDE LOOP	CARBON STEEL CDS
			C45-18-5	2	BOSS	1018/1020

DART AEROSPACE	
TITLE CAGE ASSEMBLY	
DWG NO. C2-DHC-100	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 .XX ± .03 .X ± .1	DRAWN BY: CANAM APPROVED <i>D Weil</i> HEAT TREAT FINISH SEE NOTE 3 SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:8	DATE 5/9/2007
SHEET 1 OF 1	